




WASTE & WASTE WALK

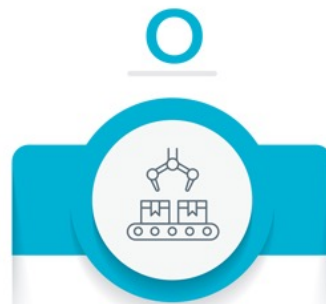
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DEFECTS

Waste from a product or service failure to meet customer expectations



OVERPRODUCTION

Waste from making or staging more product than needed



WAITING

Waste from time spent waiting for other processes, approvals etc.



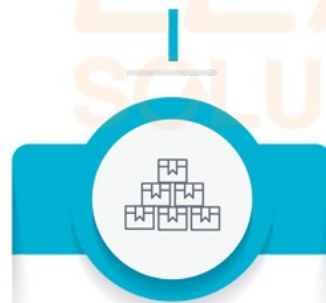
NON-UTILIZED TALENT

Waste due to people's talents, skills, and knowledge that are not utilized



TRANSPORTATION

Wasted time, resources, and costs when unnecessarily moving products



INVENTORY

Wastes resulting from excess products, materials, or storage points



MOTION

Wasted time and effort related to unnecessary movements by people

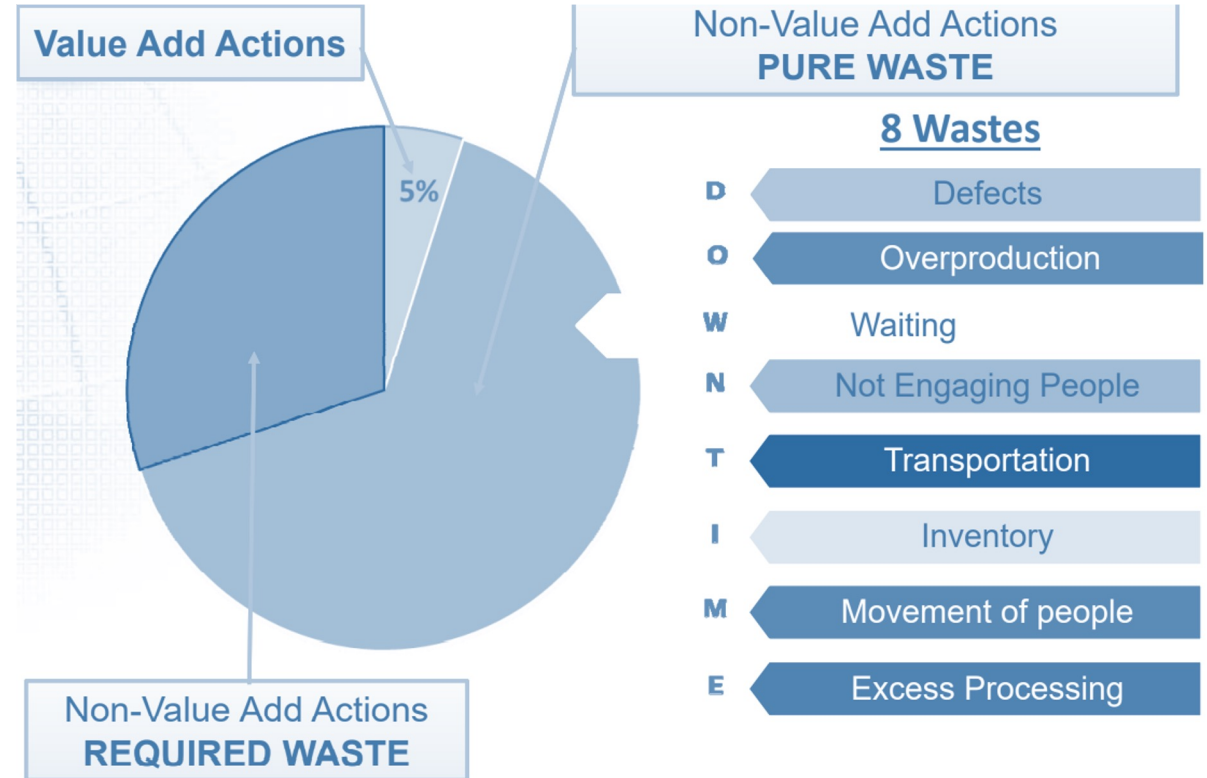


EXTRA-PROCESSING

Waste related to more work or higher quality than is required



CATEGORIES OF ACTION



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WASTE WALK

A planned visit to where work is being performed to observe what's happening and to note the waste.

- Explain to the people in the area of observation what you are doing.
- Study the area for 20-30 minutes.
- As you see work that appears to be waste, jot down the example you see.
- Take action immediately if possible or develop a plan to remove waste

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PRACTICAL APPLICATION

CONDUCT A WASTE WALK





QUESTIONS?



CONTACT PATRICK ADAMS



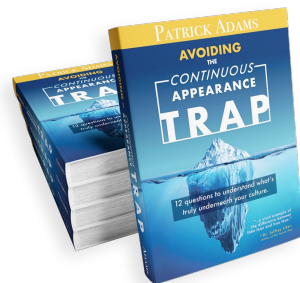
EMAIL
Office@PatrickAdamsConsulting.com



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