

# 5S COLOR STANDARD SUGGESTIONS

## 5s COLORS 5s Color code standards chart

<b>YELLOW</b>	Traffic lanes, machines guards, walkways and work cells. etc
<b>ORANGE</b>	Materials and product inspection, Operation, storage locations. etc
<b>GREEN</b>	Materials and components finished goods, Safety equipment .etc
<b>RED</b>	Defects, fire, scrap, rework and red tag areas, unused items .etc
<b>BLUE</b>	Equipment, Inventory, Machines lines, Inspection points, raw materials .etc
<b>WHITE</b>	Equipment and fixtures, Process materials, Repair tools, clean lines.etc
<b>BLACK</b>	Work in progress, Materials and components, work in progress, raw materials .etc
<b>GRAY</b>	Floorstand displays, racks, storage, warehouse .etc
<b>BLACK/YELLOW</b>	Flammable or combustive material containers, extra caution working area, . etc
<b>BLACK/WHITE</b>	Areas to be clarified for operational purposes, not related to safety/compliance standards. etc