

# Suggested Audits

*Note: Audits can be conducted on any part of a process.  
Here are a few suggested audits.*

Type	Purpose
Standard Work Audit	To ensure operators are following Standard Work as described. Helps support operator, quality systems and identification of wastes.
5S + Safety	To ensure operation is maintaining 5S and safety discipline. Supports visual management, safety of workers, quality, and productivity.
Quality	To ensure protection of customer and improve COPQ. Check that the quality plan is being followed and that the operators understand the quality checks they are performing.
Pull System/ Material Replenishment Route Audit	To ensure pull system discipline, proper connectivity between the processes and customer demand, and defined inventory levels are in place.
Quick Changeover Audit	To ensure standard work for changeovers is being followed. Supports small lot production and reduction of inventory levels.