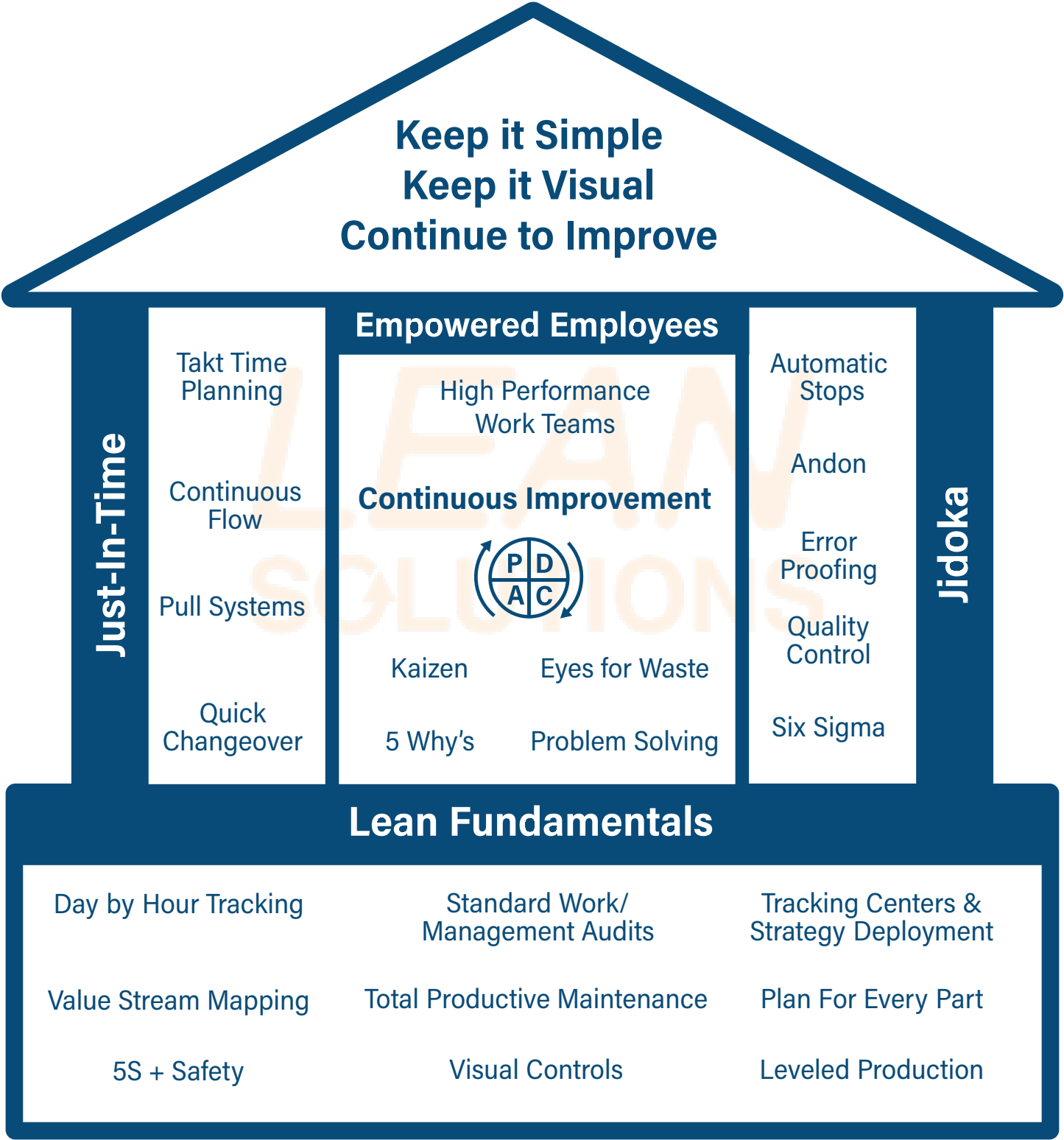


HOUSE OF LEAN

**Keep it Simple
Keep it Visual
Continue to Improve**



Just-In-Time

- Takt Time Planning
- Continuous Flow
- Pull Systems
- Quick Changeover

Empowered Employees

High Performance Work Teams

Continuous Improvement

Kaizen Eyes for Waste

5 Why's Problem Solving

Jidoka

- Automatic Stops
- Andon
- Error Proofing
- Quality Control
- Six Sigma

Lean Fundamentals

Day by Hour Tracking	Standard Work/ Management Audits	Tracking Centers & Strategy Deployment
Value Stream Mapping	Total Productive Maintenance	Plan For Every Part
5S + Safety	Visual Controls	Leveled Production