

HOUSE OF LEAN

**Keep it Simple
Keep it Visual
Continue to Improve**

Empowered Employees

Just-In-Time

Takt Time Planning
Continuous Flow
Pull Systems
Quick Changeover

High Performance Work Teams
Continuous Improvement

Kaizen Eyes for Waste
5 Why's Problem Solving

Automatic Stops
Andon
Error Proofing
Quality Control
Six Sigma

Jidoka

Lean Fundamentals

Day by Hour Tracking	Standard Work/ Management Audits	Tracking Centers & Strategy Deployment
Value Stream Mapping	Total Productive Maintenance	Plan For Every Part
5S + Safety	Visual Controls	Leveled Production