

VISUAL MANAGEMENT BOARD EXAMPLE

SAFETY



		1	2		
		3	4		
		5	6		
7	8	9	10	11	12
13	14	15	16	17	18
19	20	21	22	23	24
		25	26		
		27	28		
		29	30		
			31		

QUALITY



		1	2	3	
4		5		6	
7		8		9	
10				11	
12				13	
14				15	
16				17	
18				19	
20				21	
22				23	
24				25	
26				27	
28				29	
30				31	

DELIVERY



		1	2	3	
4		5		6	
7		8		9	
10				11	
12				13	
14				15	
16				17	
18				19	
20				21	
22				23	
24				25	
26				27	
28				29	
30				31	

INVENTORY



		1	2	3
4	5	6		
7	8	9		
10	11	12		
13	14	15		
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25	26	27		
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		31		

PRODUCTIVITY



		1	2	3	4
5	6	7			8
9	10				11
12	13				14
15	16				17
18	19	20			21
22	23	24			25
26	27				
28	29				
30	31				