

TYPICAL COLORS USED IN VISUAL MANAGEMENT

5S COLOR CODE EXAMPLES

RED Denotes rejected product (reject or re-work) use red tape

YELLOW denotes inventory (raw material or line side stock)
use yellow tape

GREEN denotes tooling and fixtures (control equipment)
use green tape

BLUE denotes cleaning and support equipment
(includes isle marking for gangways)
use blue tape

TAPE COLOR



IF YOU ARE NOT SURE ASK YOUR IMMEDIATE TEAM LEADER